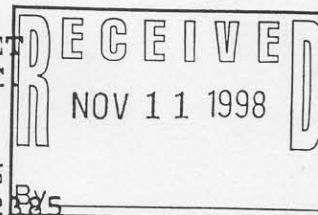


SECTION 1:
MANUFACTURER

MATERIAL SAFETY DATA SHEET
SPECIALTY INK COMPANY, INC.
20 DUNTON AVE.
DEER PARK, NY 11729
PHONE NUMBER 516-586-3666
EMERGENCY PHONE 1-800-800-2885
FAX NUMBER 516-586-3874



PAGE 1

INK NAME: 8084 INK

DATE PREPARED
02/10/98

HEALTH: 1 CODE: 0=MINIMAL
FLAMMABILITY: 1 1=SLIGHT
REACTIVITY: 0 2=MODERATE
PERSONAL PROTECTION: B 3=SERIOUS
4=SEVERE

SECTION 2: HAZARDOUS INGREDIENTS

INGREDIENT	PERCENT	ACGIH-TLV	OSHA-PEL	CAS NO
DIPROPYLENE GLYCOL	50.00	1000 PPM	1000 PPM	25265-71-8
ETHYLENE GLYCOL*	49.00	50 PPM	50 PPM	107-21-1
N. PROPYL ALCOHOL	1.00	200 PPM	200 PPM	71-23-8

THIS CHEMICAL IS SUBJECT TO THE REPORTING REQUIREMENTS OF
SARA TITLE III, SECTION 313 OF THE EMERGENCY PLANNING AND
COMMUNITY RIGHT TO KNOW ACT OF 1986 AND OF 40 CFR 372
THIS PRODUCT IS IN COMPLIANCE WITH THE EPA TSCA INVENTORY.

SECTION 3: PHYSICAL & CHEMICAL CHARACTERISTICS

BOILING POINT: 212 F
MELTING POINT: 32 F
VAPOR DENSITY: 4.15
SPECIFIC GRAVITY: 1.0211
REACTIVITY IN WATER: NONE
SOLUBILITY IN WATER: COMPLETE
AUTO IGNITION: 444 F
VAPOR PRESSURE: <1 MM HG
APPEARANCE & ODOR: MOBILE LIQUID
APPEARANCE & ODOR: NO ODOR
LEL/UEL %: 1.7 15.3
FLASH POINT: 232 F
METHOD: CLOSED CUP

SECTION 4: FIRE & EXPLOSION DATA

EXTINGUISHING MEDIA: WATERSPRAY
EXTINGUISHING MEDIA: CARBON DIOXIDE
EXTINGUISHING MEDIA: DRY CHEMICAL
EXTINGUISHING MEDIA: ALCOHOL RESISTANT FOAM
EXTINGUISHING MEDIA: WATER IN INK WILL STOP FIRE AFTER FLASH
SPECIAL FIRE PROCEDURES: WEAR SELF-CONTAINED BREATHING APPARATUS
SPECIAL FIRE PROCEDURES: WEAR PROTECTIVE CLOTHING
SPECIAL FIRE PROCEDURES: USE WATERSPRAY TO COOL FIRE-EXPOSED AREA
SPECIAL FIRE PROCEDURES: USE WATERSPRAY TO PROTECT PERSONNEL
UNUSUAL HAZARDS: WATER ON FIRE MAY CAUSE FROTHING
UNUSUAL HAZARDS: FIRE SHOULD GO OUT DUE TO WATER IN INK